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Mercruiser GM V8 454 cid 7.4L 502 cid 8.2L Service Manual. Service Manual Application: Gen. VI Engines Sterndrive (MCM) Models: MCM 454 Mag MPI (Serial Number 0L010029 & Up), MCM 502 Mag MPI (Serial Number 0L017000 & Up).MerCruiser repair manuals Mercruiser inboard outboard manuals, Mercruiser sterndrive repair manuals, Mercruiser outdrive factory service manual, download instantly.Automotive & Snowmobile Parts; Service Tools; Bayliner Boat Parts. Bayliner Dash Panel; Bayliner Remote Controls; Bayliner Seats & Cushions; Bayliner Steering SystemFactory Original, OEM 1996 NC OMC Stern Drives Engine Service Manual. It was published by OMC and contains great pictures, diagrams and step-by-step instructions.